Lettering

Step 1

Object Properties

Options | Transform

Satin (F4)

Main properties	
Density	0.40 mm
Underlay	Double
Fix/Lock	Fix & Lock
Corners	Yes
Compensation	0.0 mm
Random and Gradients	
Random width	0 %
Random side	Both sides
Styles and Patterns	
Style	<none>
Style on:	First+stretch
Pattern Fit	<none>
Pattern	/3 dbl
Length	5.0 mm
Advanced properties	
Short/long	Yes
Half-pitch comp.	Yes
Side changes	Yes
Variable pitch	100%
Spitz stitch	Yes
Closest point	Yes

Step 1: Select stitch type and settings from the Object Properties menu.

Step 2

eXPerience Pro (Demo key)

File   Edit   View   Layout   Stitches   Tools   Window   Help
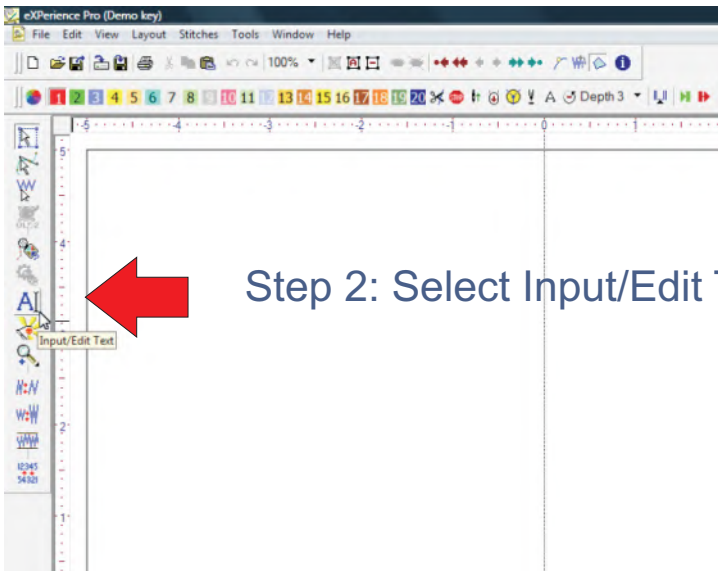
Input/Edit Text

Step 2: Select Input/Edit Text button. Shortcut(L)

Step 3

Text

Enter text | Advanced text options | Alignment

Face name: Xpg002
Style: Normal   Size (mm):
Script: Western   20.0

Text:
Wings XP

Wings XP

2-point line   3-point arc

OK   Cancel   Apply

Step 3: Type text in Text Window

Text

Face name: AW Xpg002

Style: Normal   Size (mm):

Script: Western   20.0

Text:

Wings XP

Wings XP

2-point line   3-point arc

OK   Cancel   Apply

Step 4: Select 2-point line or 3-point arc.

Left click the first point of a 2-point line

Hint: Ctrl constrains the line to a straight line.

Second Point
Distance 1.500 " Angle=0.00°
Click and drag for height

Left click the second point of a 2-point line

Height:10.0 mm

Hold Left mouse button and move to define text height

Define exit point for the text. Left click on a spot to pick or right click to use an optimized exit point.

Text

Enter text | Advanced text options | Alignment

Face name: ᴀ⁄ᴡ Xpg002

Style: Normal   Size (mm):

Script: Western   20.0

Text:

Wings XP

Wings XP

2-point line   3-point arc

OK   Cancel   Apply

Left click the first point of a 3-point arc

Hint: Ctrl constrains the line to a straight line.

Second Point
Distance 1.500 " Angle=0.00°
Click and drag for height

Left click the second point of a 3-point arc

Enter third point of arc
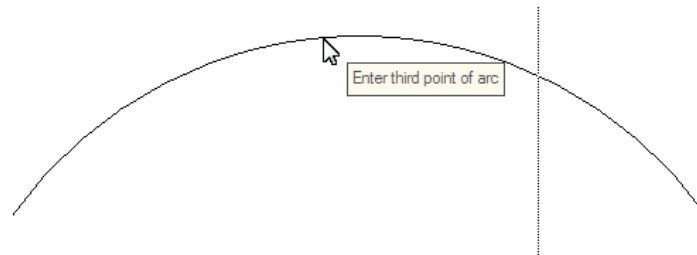
Left click the third point of a 3-point arc to set arc angle

Height:9.2 mm
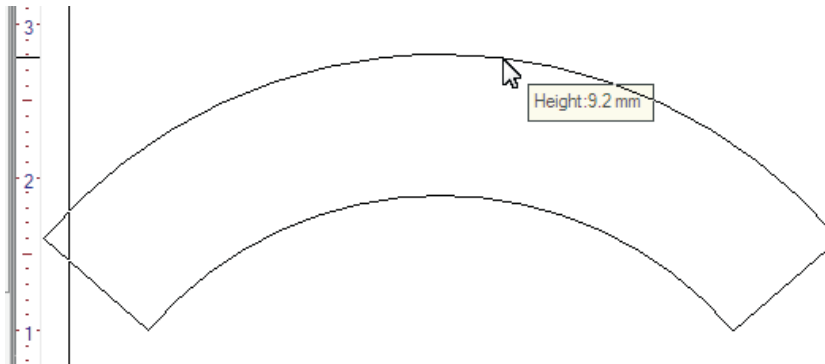
Hold Left mouse button and move to define text height
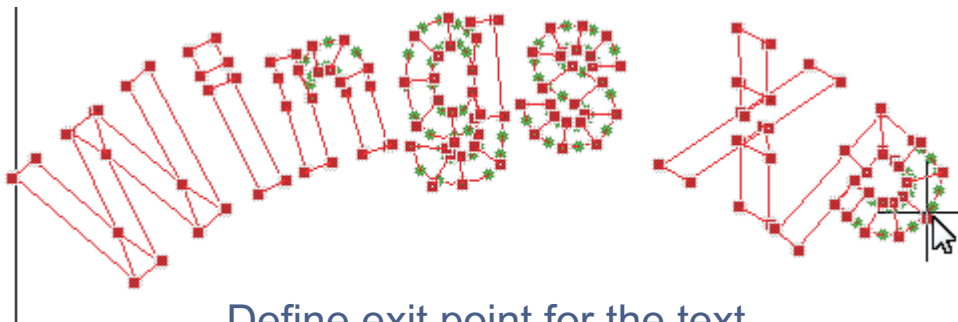
Define exit point for the text

Modifying Individual Letters
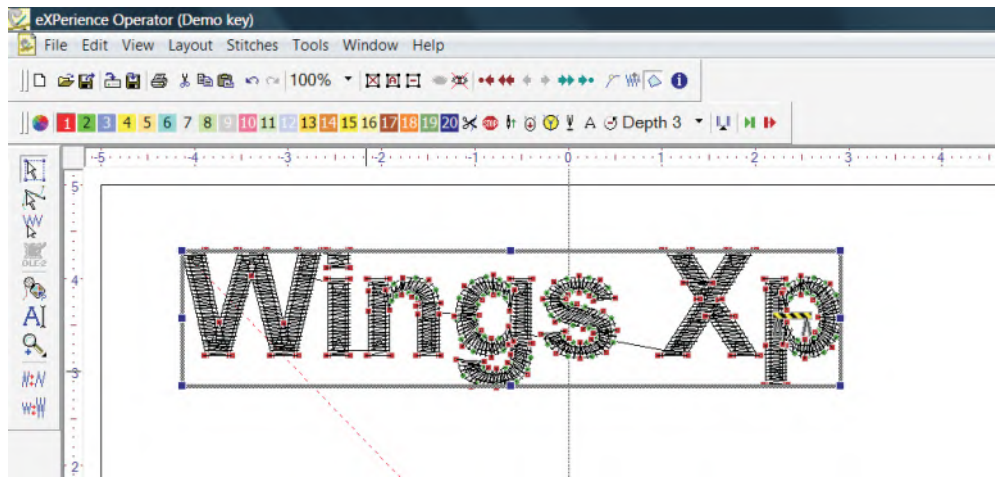
Step 1: Select Edit Objects icon. Shortcut (b)
Then left click on the text to select all.
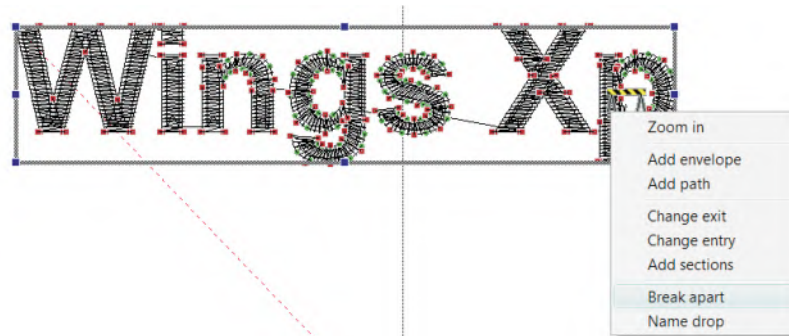
Step 2: Right click over stitches, select Break apart
from the drop down menu.
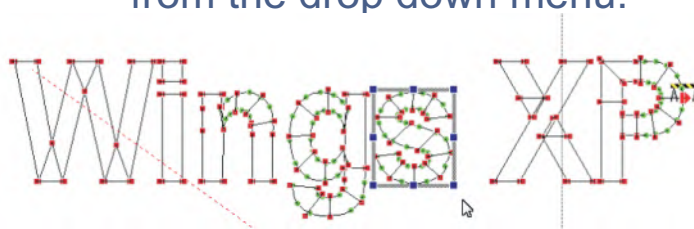
A Transformation box is placed around the specific letter
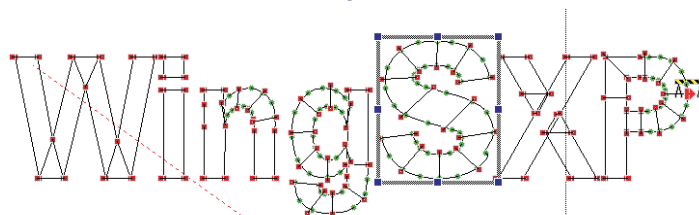
The letter can be resized using the nodes surrounding the box
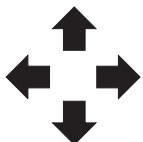
Right, left, up, down on the keyboard can be used to move
the individual letter by 1/10 mm or Ctrl + arrow to move 1 mm
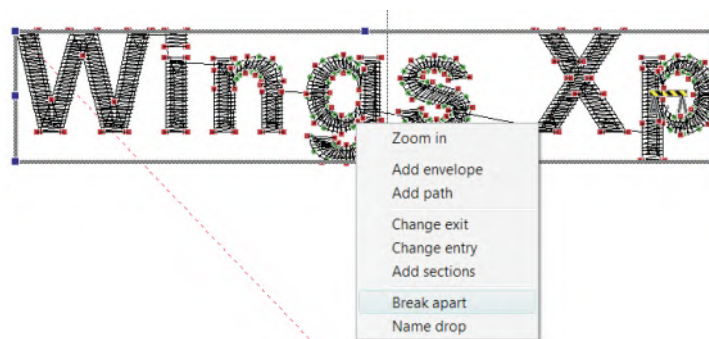
Trimming and Grouping Letters

To Trim individual letters:
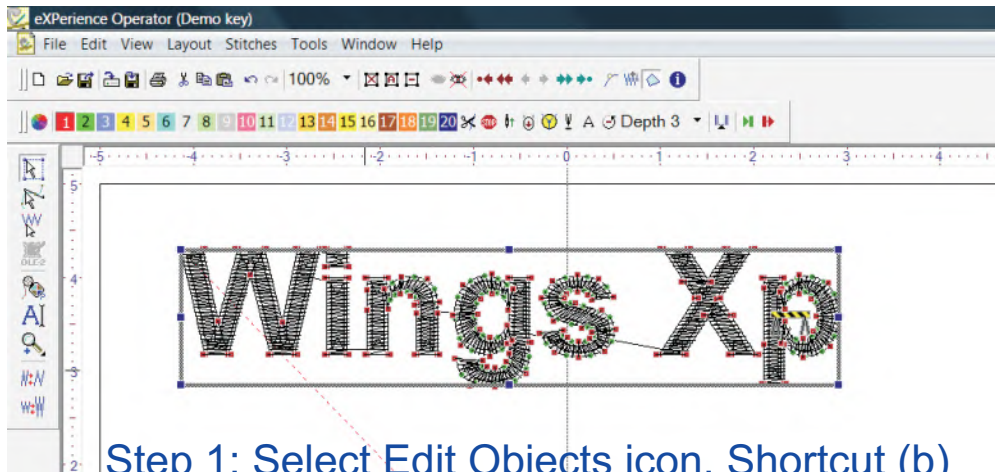
Step 1: Select Edit Objects icon. Shortcut (b)
Then left click on the text to select all.
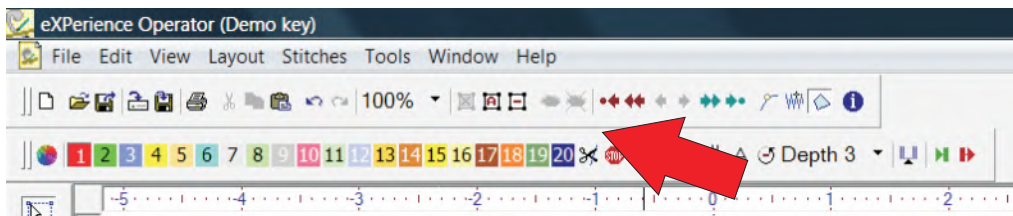
Step 2: Click on the Thread Trim icon.

Step 3: Right click over stitches, select Break apart from the drop down menu.

Trims are inserted for each individual letter

Trimming and Grouping Letters

To Trim and Group Individual Words:
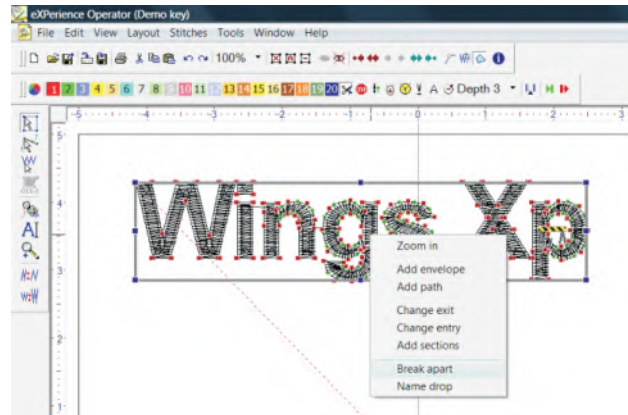
Step 1: Select the Thread Trim icon. Then right click on the selected text and choose Break apart from the drop down window.
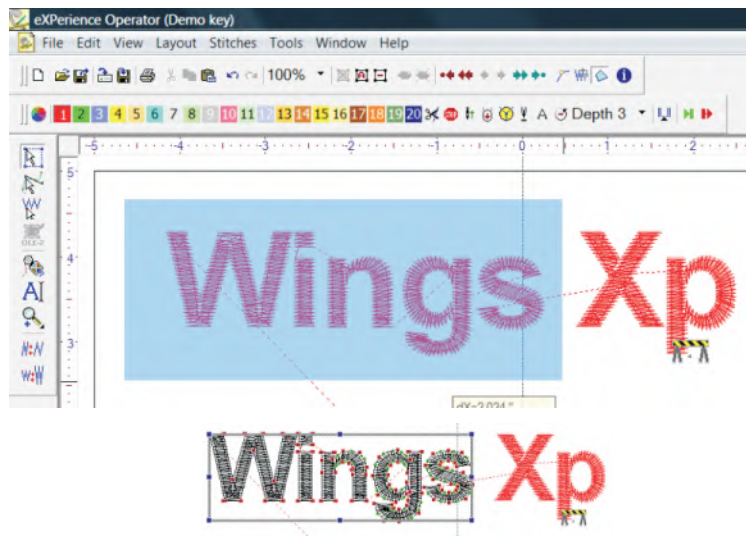
Step 2: Left click and drag a box around the word. With the word selected, choose Join (ctrl j) from the edit menu.
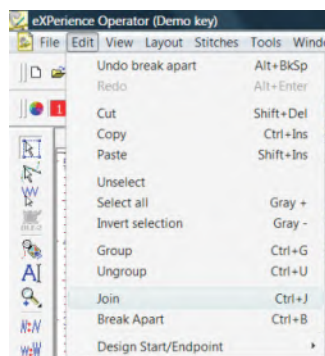
Repeat for each word in the text string. Each word will be joined by a closest point connection with a trim between words.

Sequencing Text for Hats

For text with closest point connections:
   Step 1: Find where the center of the hat needs to split the text.
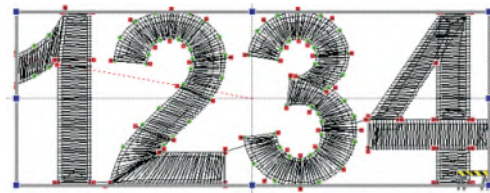
Center line

   Step 2: Select the Thread Trim icon. Right click on the text
              and select Break apart

   Step 3: Left click and drag a box around the first half of the text.
              Select Join (Ctrl j) from the edit menu.

   Step 4: Select the Move entry-point icon(Green icon)
              Pick a spot on the selected text closest to the center of the hat.
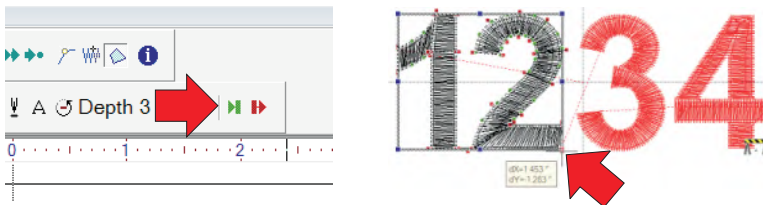
   Step 5: Select the Move exit-point icon(Red icon)
              Pick a spot on the selected text closest to the upper left of the hat.
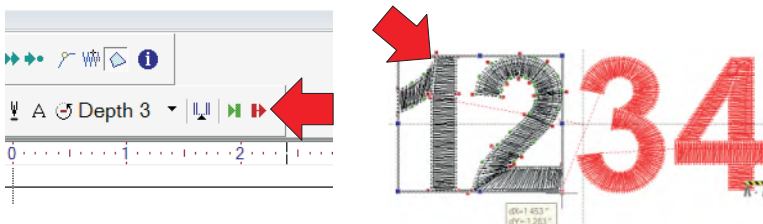
   Step 6: Repeat for the other half of the text with the exit point closest to the
              upper right of the cap.

Sequencing Text for Hats

For text without closest point connections:
    Step 1: Find where the center of the hat needs to split the text.

Center line
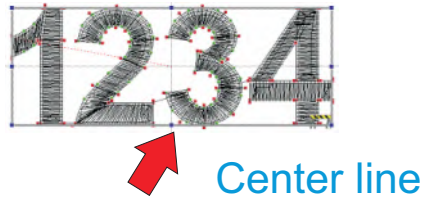
    Step 2: Select the Thread Trim icon. Right click on the text
         and select Break apart.

    Step 3: Use the Sequence Manager to arrange the text starting with the
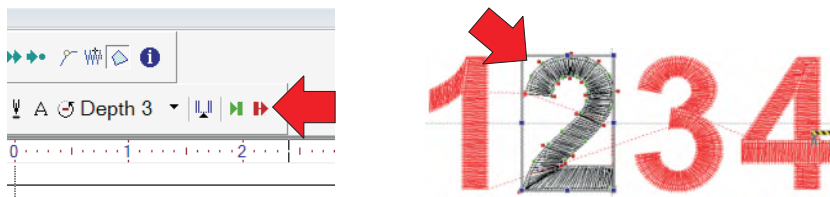   letter closest to the center of the hat.

Original
Sequence

New
Sequence

    Step 4: Select the Move entry-point icon(Green icon)
         Pick a spot on the selected text closest to the center of the hat.
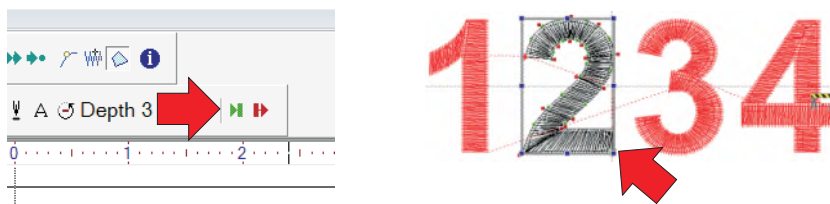
    Step 5: Select the Move exit-point icon(Red icon)
         Pick a spot on the selected text closest to the upper left of the hat.

    Step 6: Repeat for each letter working from the center of the hat out and up.

Modifying Text Shapes
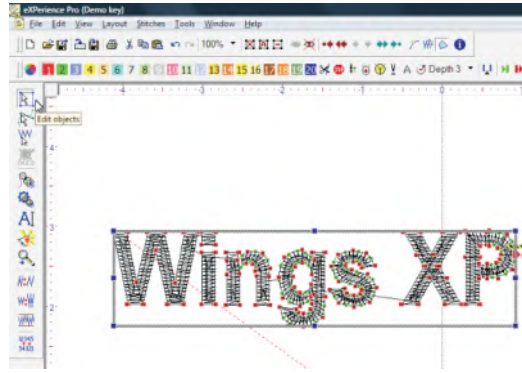
Step 1: Select the text using the Edit objects icon (b) and left clicking on the text.
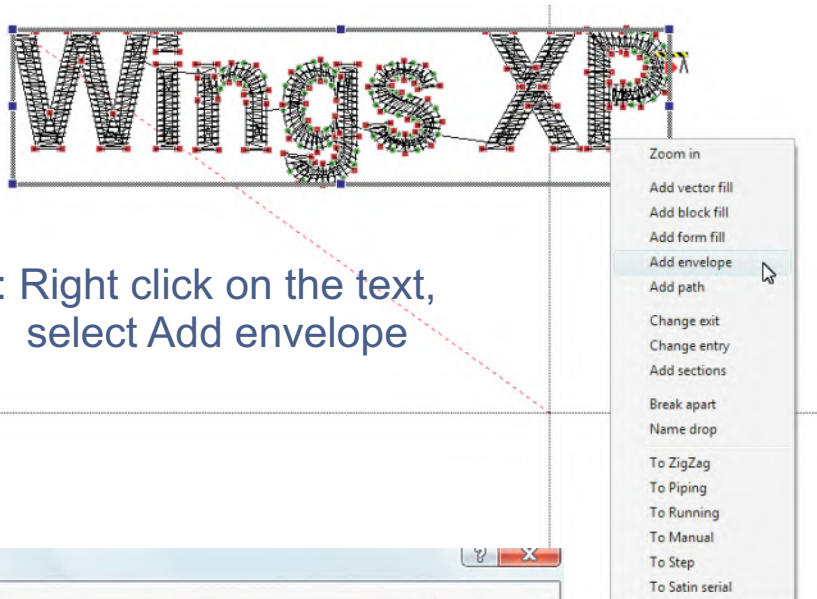
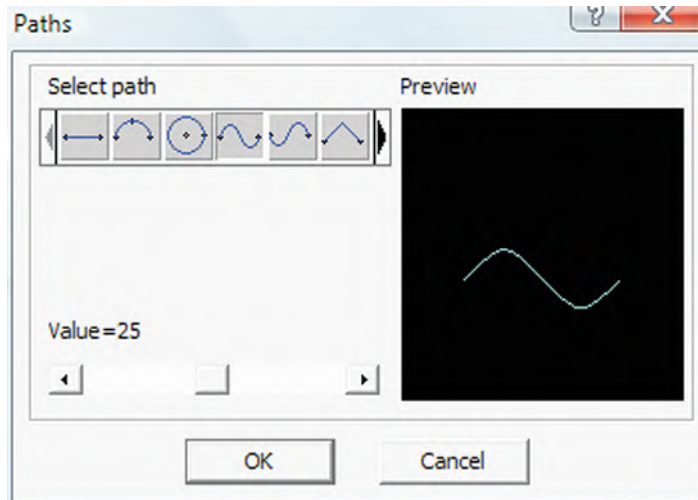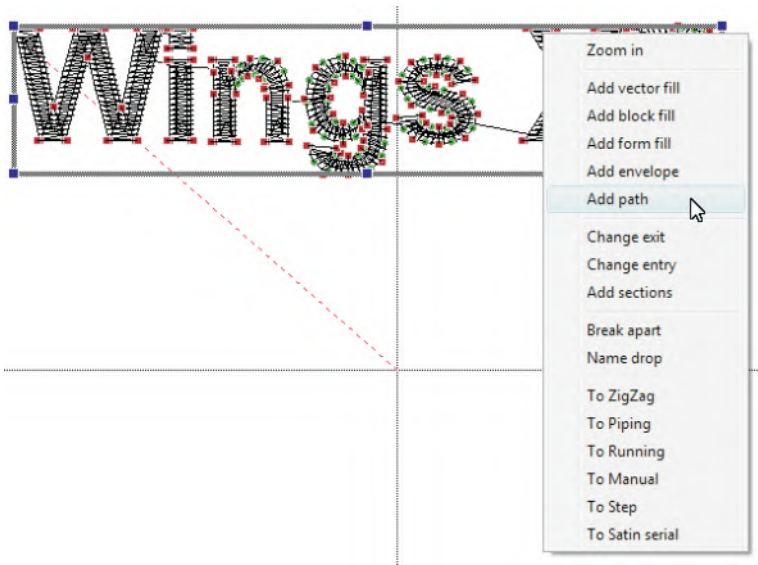**Step 2:** Right click on the text, select Add envelope
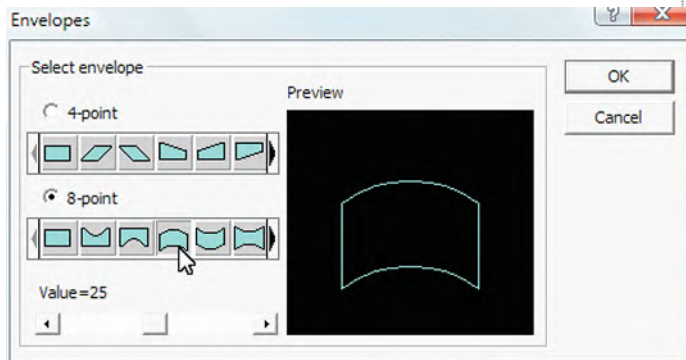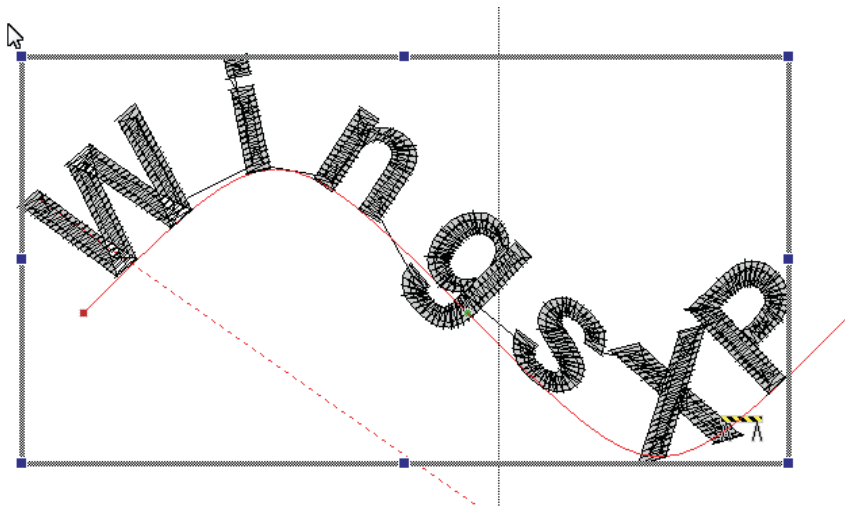
Step 3: Select envelope
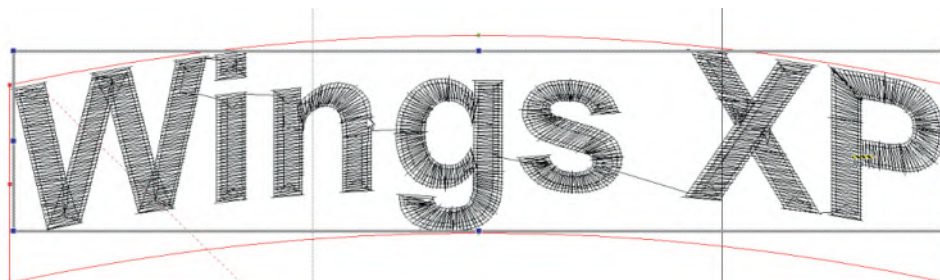
The envelope shape is applied to the text

To fix text to a path

Zoom in

Add vector fill
Add block fill
Add form fill
Add envelope
Add path

Change exit
Change entry
Add sections

Break apart
Name drop

To ZigZag
To Piping
To Running
To Manual
To Step
To Satin serial

Step 1: Select text, right click on the text, select Add path from the drop down menu.

Paths

Select path

Preview

Value=25

OK   Cancel

Step 2: Select the path

Step 3: Apply the path

Vertical Stack for Text

Step 1: From the Text menu(shortcut L), select the font and type text.
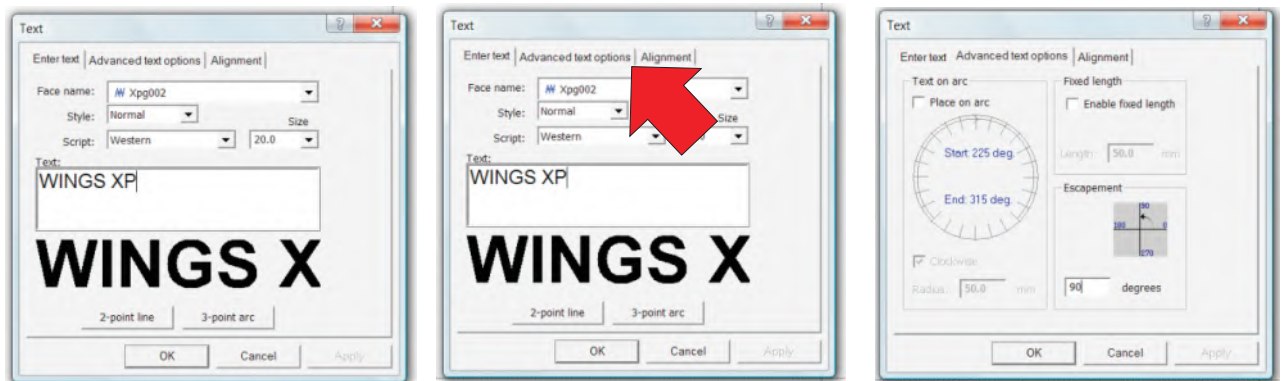
Step 2: Select the Advanced text options tab at the top of the text menu. Type in 90 degrees in Escapement

**Step 3:** Select the Enter text tab from the text menu. Select 2-point line.
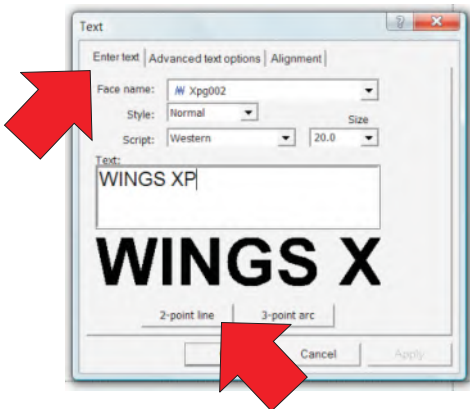
Step 4: Left click once to define the top of the stacked text. Move the mouse down and left click again to define the baseline and length. (Ctrl to constrain the line to vertical) Drag the mouse to the right to define the text height.
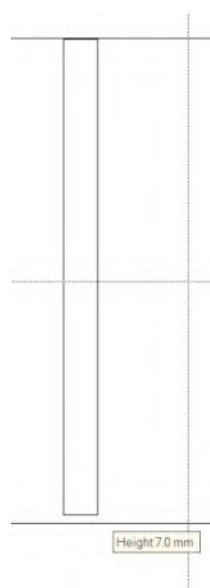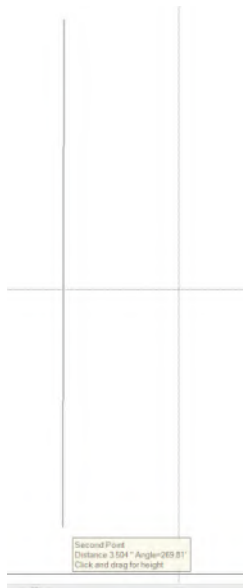
Additional Text Options

Italicize and Rotate Text:
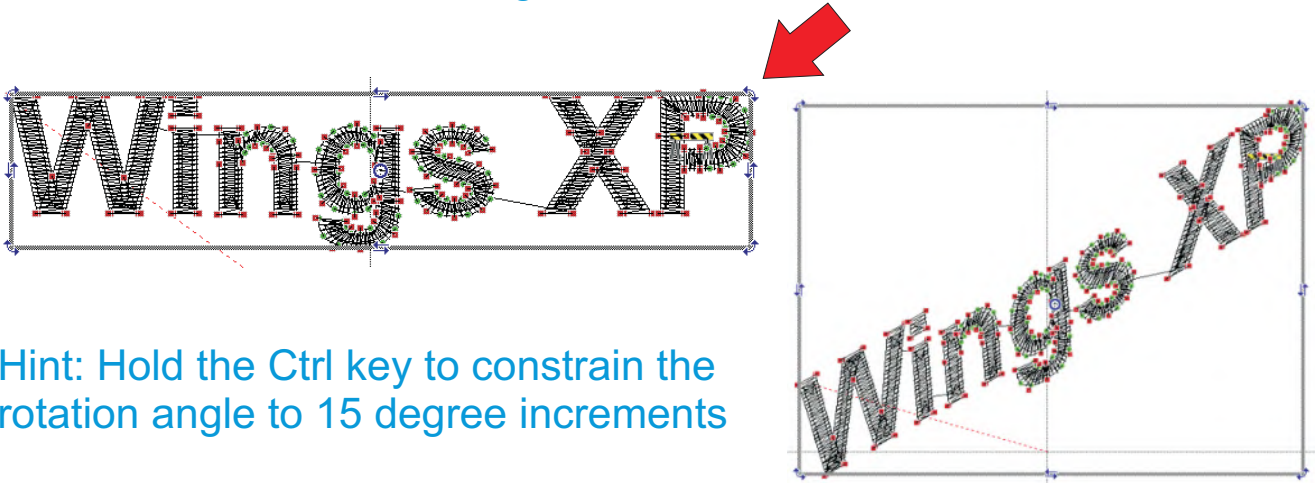
Step 1: Left click once to select the text.
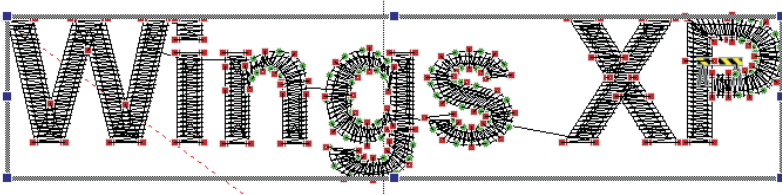
Step 2: Left click on the selected text again.
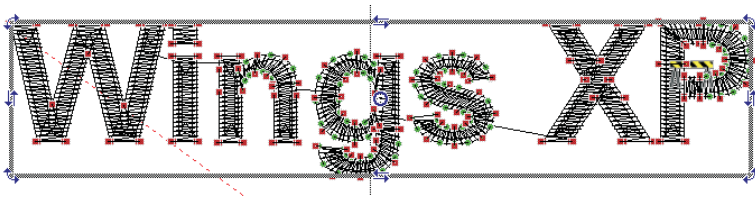
To Italicize, left click and drag the skew arrows.
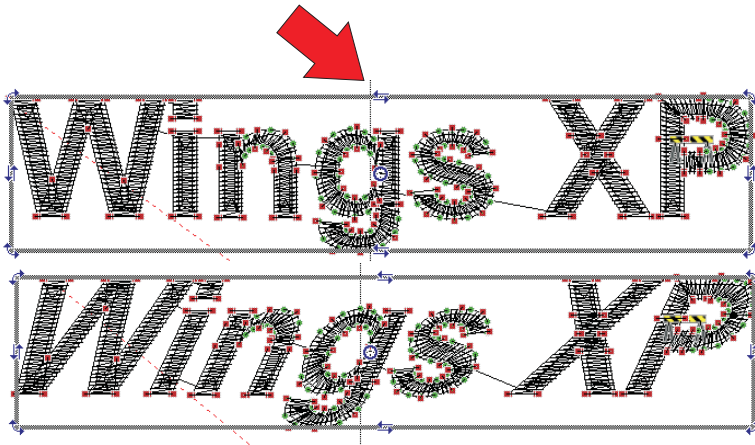
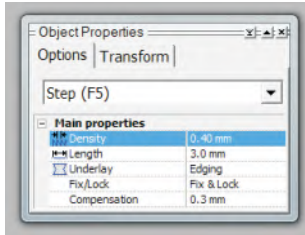To Rotate, left click and drag one of the four corner arrows

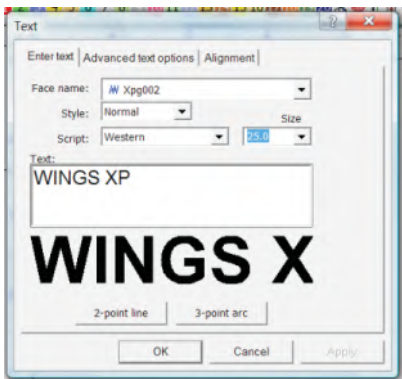Hint: Hold the Ctrl key to constrain the rotation angle to 15 degree increments

Creating 2 Color Text

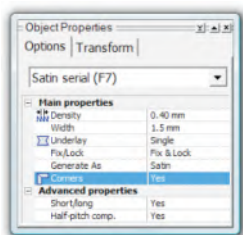Step 1: Select Step or Satin from the Object Properties menu.
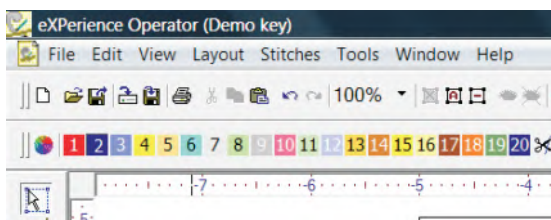

Step 2: Select Font type and size. Type in Text.

Step 3: Deselect Text by left clicking outside the selected text box. Select Satin Serial in the Object Properties menu.

Repeat steps 1 and 2 using the same values.

Step 4: Align the 2 objects using the up, down, right, left arrows on the keyboard. Change to a second color by left clicking on the #2 in the color palette.
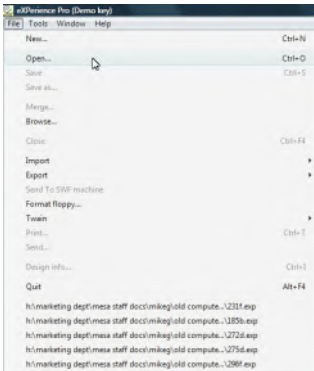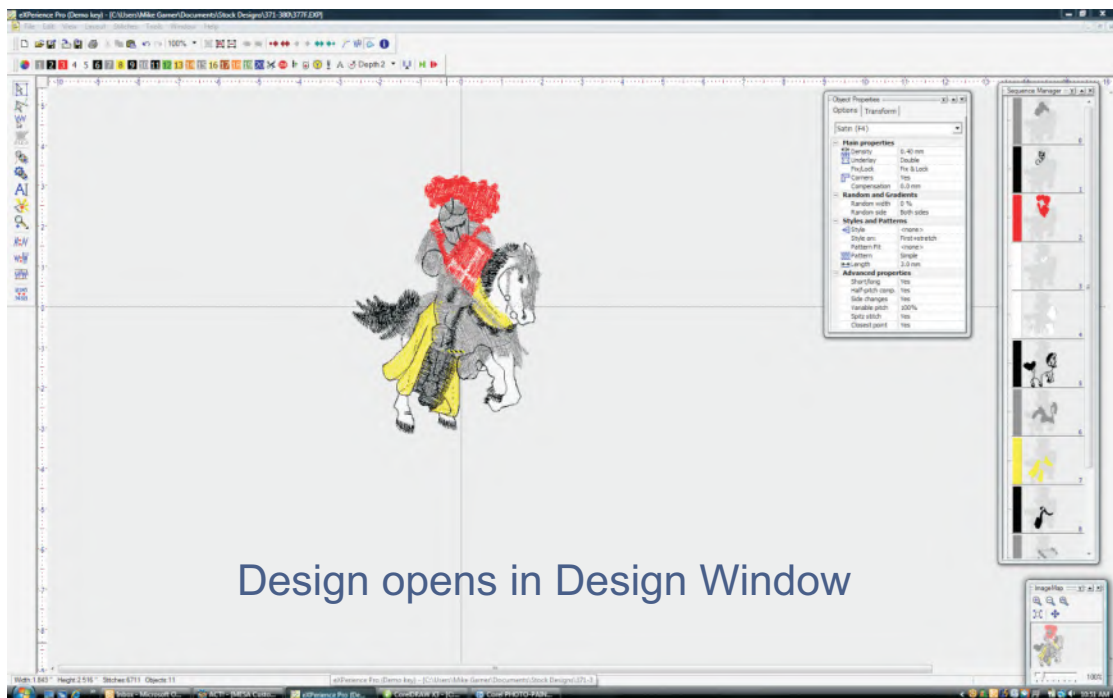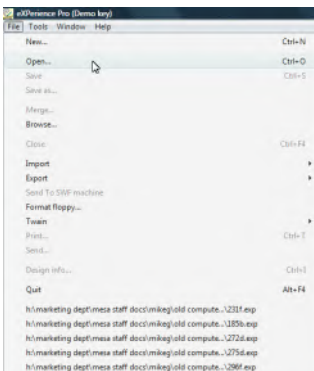
Stitch Editing
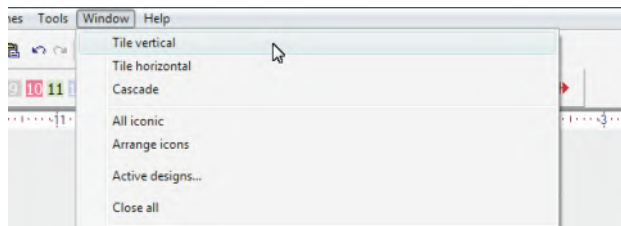## Merging Multiple Stock Designs

Step 1: Open file

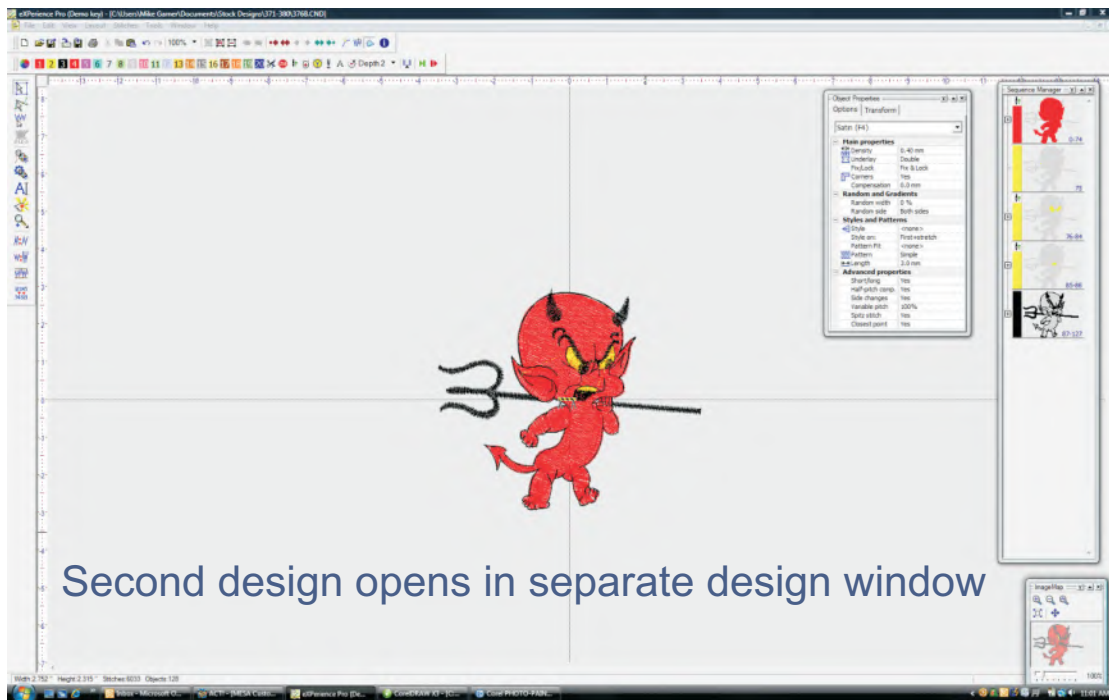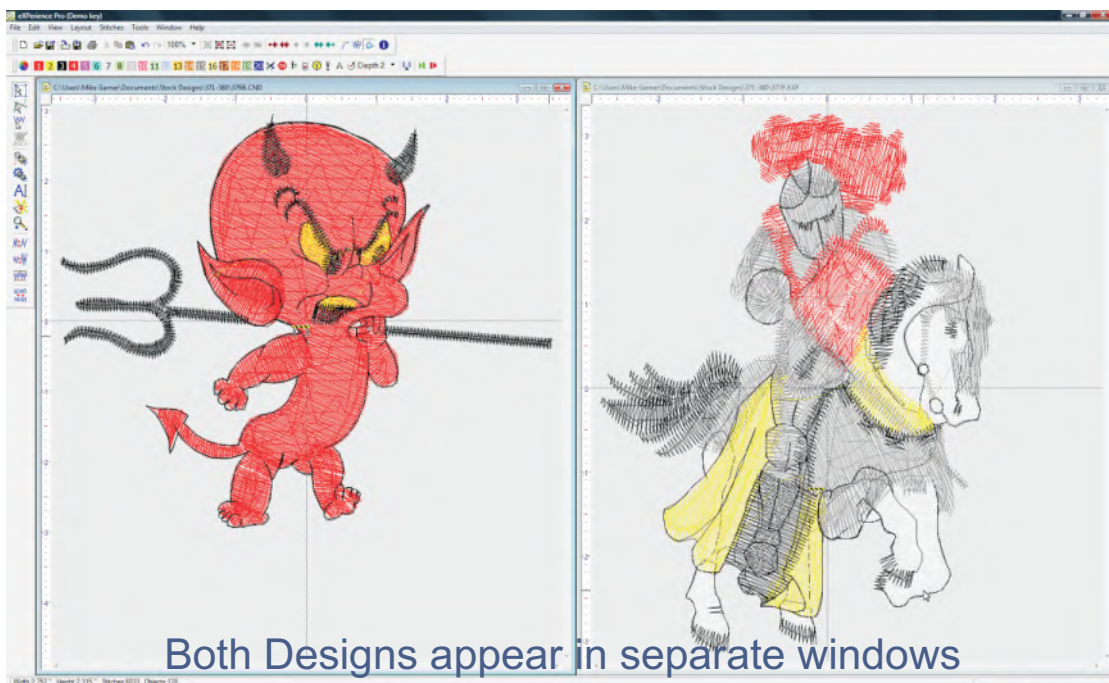Design opens in Design Window

Step 2: Open second file
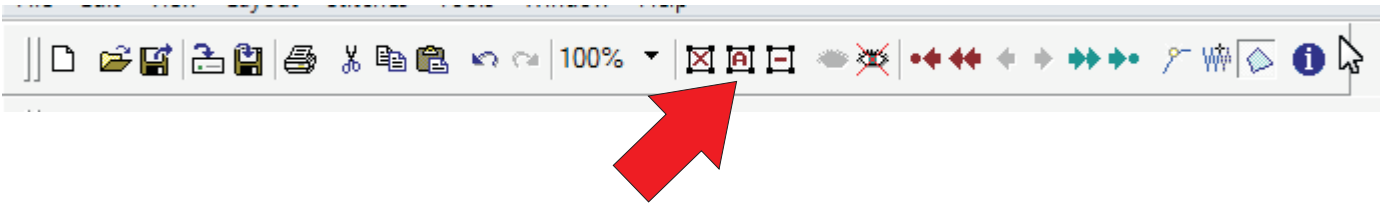
Stitch Editing
Merging Multiple Stock Designs

Second design opens in separate design window

Step 3: Select Tile Vertical or Tile Horizontal from Window drop down menu

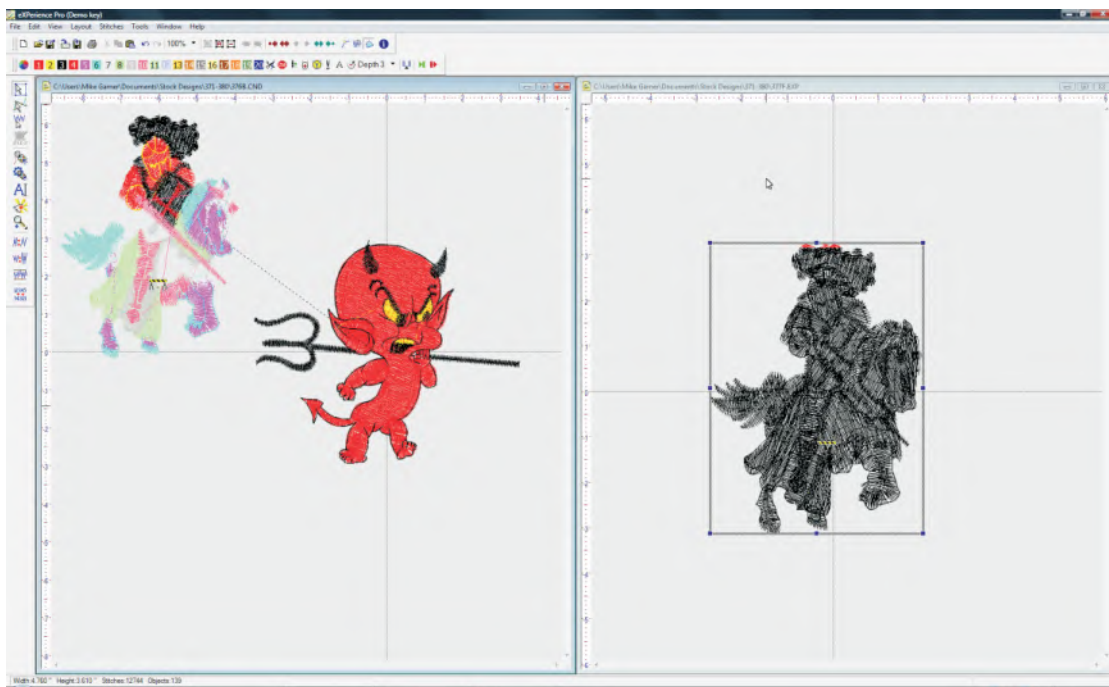Both Designs appear in separate windows

Stitch Editing
Merging Multiple Stock Designs

Left click on a window to make it active. Use Select All icon to highlight the entire design.

Hold Shift + Left Click and drag the box into the adjacent design window. Release the mouse button to place the merged designs together.