

Lubrication Points	Lubrication Cycle
(1) Rail on rotary hook	Every 3 to 4 hours of operation
(2) Drive shaft of presser foot reciprocator (3) Needle bar drive shaft	Once/day
(4) Presser foot drive shaft (5) Inside the arm (6) Needle bar	Once/week
(7) Inside the cylinder bed (8) Felt packing (needle bar)	Once/3 months

