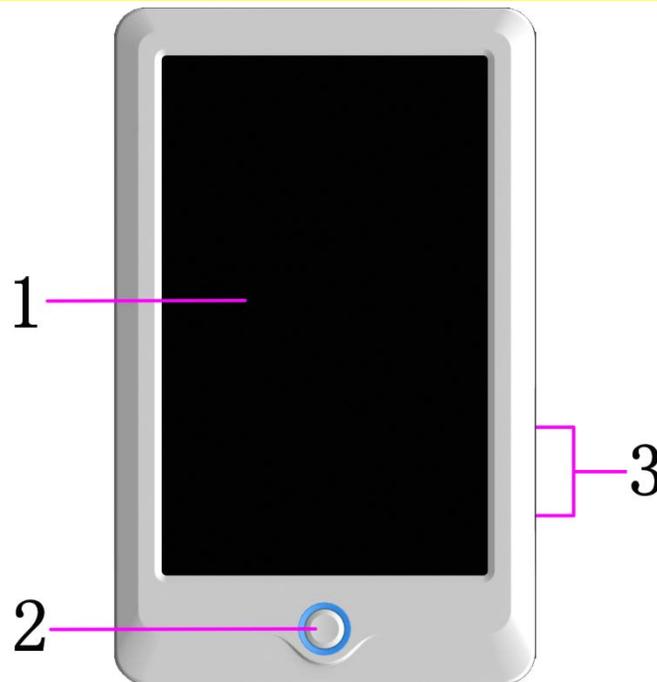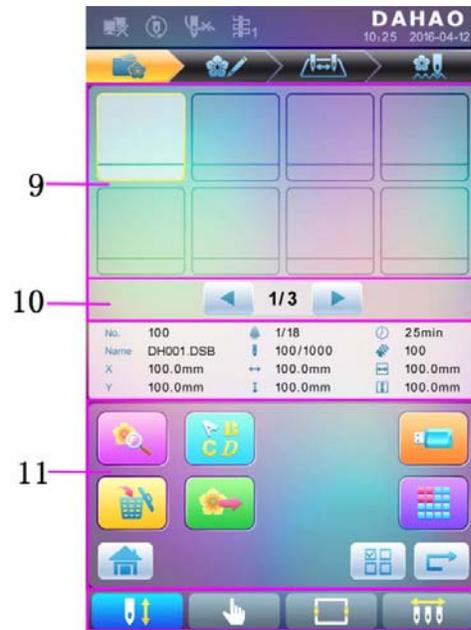## OVERVIEW

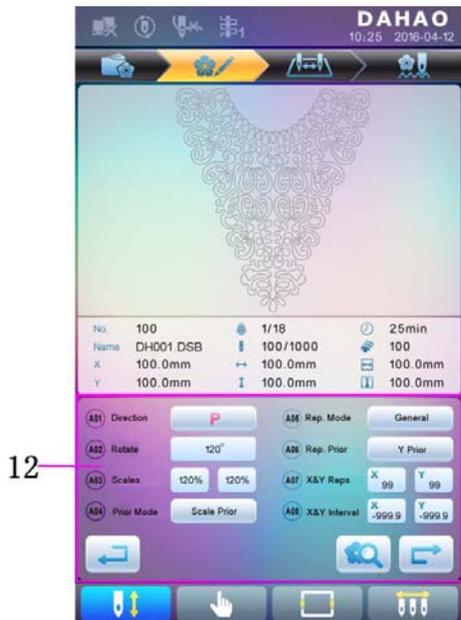|	
1. Touch Screen	All embroidery functions are performed right here on the easy-to-use touch screen panel.
2. Start/Stop Button	Start or stop embroidery.
3. USB Ports	USB flash drives can be used to transfer designs to/from the machine.
4. Network Port (on back of control panel)	The machine can be controlled by a computer on a local network.
5. Service USB Port (on back of control panel)	To be used by authorized technician only.

Screens and Icons

Main Interface

Pattern/Design Management

Embroidery Parameters

Color-Change Settings

No.	Icon	Name	No.	Icon	Name
		Network Disconnection	2		Pattern/Design Management
1		Cyclic Embroidery Hint			Parameter Settings
		Thread Break			Color-Sequence Settings

No.	Icon	Name	No.	Icon	Name
3		**Pattern/Design Display Area**			Main Interface
No.	**Icon**	**Name**	**No.**	**Icon**	**Name**
4		**Basic Pattern/Design Information**	11		Design Preview
	C	Clear X/Y Displacement			OnBoard Lettering
5		Manual Thread Trim			Delete Design
		Reset to 100 degrees			Save Design to USB
		Frame Selection & Position			Confirm Design Selection, Return to Home
		Auto Color-Change & Auto Start			USB Disk Management
		Manual Color-Change & Manual Start			Other Design Functions
		Back to previous screen			Single/Multiple Selections
	+ −	Main Shaft Speed Up/Down			Next
	+/−	Float back or forward through stitches	12		**Common Parameter Settings**
6		Embroidery Not Ready	13		Design Preview
		Embroidery Ready, Release		4 4	Current Color Change Selection
		Other Operation Functions			Needle Number & Color
		Manual Color-Change		▲	Previous Color Change Selection
	01	Current Needle Position			Replace Color Change Above - Insert Needle & Color
7		Current Step in Color Sequence			Replace Color Change Below - Insert Needle & Color
		Color-change Sequence		▼	Next Color Change Selection
		Scale design up, or hold for 2 seconds to scale design down (will change to 🔍)			Needle Number Selection
8		Manually Move Frame			Repeat Color Sequence
9		**Design Library**	14		Appliqué
10	◀ ▶	Prev Page / Next Page			Customize Color Palette

Embroidery Quick Guide

Design Management

Input Design

Use page keys to select designs

Select Design for Embroidery

Use page keys to select designs

Common Parameter Settings

Direction, angle, X/Y scaling, priority setting, etc.

Color Change Settings

Set Color Change Settings. Also: Repeat Sequence, add Appliqué, Needle Color Settings, etc.

Main Menu / Modify Embroidery Parameters

Thread trimming, reset to 100 degrees, frame setting, color changes and start mode setting, manual frame-moving, speed adjustment, empty feed, etc.

Release Embroidery Design

Embroidery Confirmation

Frame Selection and Position

1. Frame Selection: → frame 1 →

2. Frame Position: → User direction keys ⇦ ⇨ ⇧ ⇩ →

Trace Design with Border Check and Outline Check

 →   Border Check

 →   Outline Check

Start/Stop Embroidery

   Start/Stop

Manual Operations

Manual Trimming - Choose Trim Type

 → Choose trim type

Manual Color Change - Select Needle Number

 →

Reset to 100°

 →

Manually Move Frame

Direction Keys: ⬅ ➡ ⬆ ⬇

Frame Movement Speed: ▷ (slow)　 ▷▷ (fast)

Float Back Stitches (Slow Speed)

Click once to go back 1 stitch, or hold for at least 2 seconds to go back continually.

Float Back Stitches (Fast Speed)

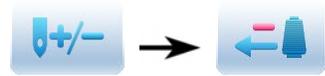## Float Forward Stitches (Slow Speed)

Click once to advance 1 stitch, or hold for at least 2 seconds to advance continually.

Float Forward Stitches (Fast Speed)

Return to Last Color Change

Advance to Next Color Change

Return to Embroidery Start Point

Return to Embroidery Stop Point